GENERAL HAZARDS AND SAFETY RULES FOR TRUCK DRIVERS ON CARGILL SITES IN THE UK Hazards at Cargill Sites

The following hazards may be found at some or all Cargill sites:

- Moving plant, trucks and other vehicles
- Engulfment from bulk product piles
- Engulfment from products discharging into stores
- Operating equipment and machinery intakes pits, elevators, conveyors
- Dust
- Slippery and wet surfaces

Common Rules for All Cargill Sites

1. No Smoking

Designated smoking areas are available on all sites. Smoking is not permitted in the cab while on site

- 2. No eating or drinking on site (exception in cab)
- 3. Wear the correct Personal Protective Equipment (PPE) appropriate to the site specific rules

If you need to leave the cab for any reason, then you must comply with the site PPE rules which may include the following items: –

- head protection
- high visibility jacket or clothing
- safety footwear
- safety glasses
- gloves
- dust masks
- hearing protection

4. Ensure you are aware of when it is safe to leave cab - adhere to site specific rules

Drivers must remain in their cabs at all times where possible. If drivers need to exit their cabs for discharge or loading tasks then this must be done in a 'safe zone' and they should remain within 2m of their vehicle at all times. See the site specific rules for exact requirements on each site.

5. No climbing on the trailer or unit

You are permitted to use any fixed platforms or steps between the trailer and the cab, but using any other steps or platforms around the trailer is not permitted. All trailers should be fitted with easy-sheet systems that can be operated from ground level or platforms attached to the front of the trailer. If there are problems with sheets or you need to access the top of the trailer, then each site has systems or procedures that will allow you to do this. See the weighbridge operator or any Cargill employee for help.

6. Do not climb under your vehicle or trailer

If you have mechanical problems then report these to the weighbridge operator or any Cargill employee who will find assistance.

7. Climbing into trailers may be deemed a confined space see specific site rules

Depending on the activity and specific risk assessment for the task, trailers may be deemed as 'confined spaces' which require further authority to enter. If you need to get into your trailer for any reason then contact a Cargill employee who will advise on the correct control measures required to access the trailer safety and issue the appropriate permit.

8. Trailer body must be fully lowered before vehicle is manoeuvred

9. Do not speed

Obey all site speed restrictions which are posted as you enter the site.

- 10. Do not use mobile phones while driving on site
- 11. Do not take product samples from product piles

Risk of engulfment exists with all product piles. If you require a product sample then take it from your grain hatch or when you discharge the load.

12. Report any oil or fuel leaks immediately

Oil and fuel leaks may cause a food or feed safety issue. Report them immediately to the weighbridge operator or any Cargill employee.

- 13. Report all accidents and incidents and any unsafe conditions to a Cargill employee
- 14. Children are not allowed on Cargill Operational Sites
- 15. Entry into the plant operating area is forbidden

FOR SITE SPECIFIC INFO PLEASE VISIT: http://www.cargill.co.uk/en/haulier-information/